

26. An aluminum alloy product having preferred mechanical properties formed by the process of Claim <sup>1</sup>~~25~~, wherein said

<sup>B1</sup>  
~~AC~~ ~~providing an~~ aluminum alloy product having preferred mechanical properties comprises providing an uncrystallized structure during a deformation operation.

<sup>2</sup>  
27. An aluminum alloy product having preferred mechanical properties formed by the process of Claim <sup>1</sup>~~25~~, comprising increasing dispersion strengthening in said aluminum alloy ~~alloy~~ product having preferred mechanical properties.

<sup>A3</sup>  
28. An aluminum alloy product having preferred mechanical properties formed by the process of Claim <sup>2</sup>~~26~~, wherein said uniform distribution consists of a substantially cluster-free distribution of no more than two particles attached to one another at a magnification of 500X.

<sup>4</sup>  
29. An aluminum alloy product having preferred mechanical properties formed by the process of Claim <sup>4</sup>~~28~~, wherein said finely sized ceramic phase particles comprise titanium carbide particles having an average particle diameter of less than about 1 micron formed and dispersed in situ in said aluminum metal matrix.

30. An aluminum alloy product having preferred mechanical properties formed by the process of Claim ~~29~~<sup>5</sup>, wherein said finely sized ceramic phase particles comprise titanium carbide particles having an average particle diameter of less than about 0.3 micron formed and dispersed in situ in said aluminum metal matrix.

31. An aluminum alloy product having preferred mechanical properties formed by the process of Claim ~~30~~<sup>6</sup>, wherein said aluminum alloy product having preferred mechanical properties comprises a high strength, light weight aluminum alloy having a high strength to weight ratio.

a3  
32. An aluminum alloy product having preferred mechanical properties formed by the process of Claim ~~30~~<sup>7</sup>, wherein said aluminum alloy product having preferred mechanical properties comprises an aluminum airframe.

33. An aluminum alloy product having preferred mechanical properties formed by the process of Claim ~~30~~<sup>8</sup>, wherein said preferred mechanical properties comprise a property selected from the group consisting of increased recrystallization temperature, decreased grain growth in hot working, and elevated temperature strength.

10  
34. An aluminum alloy product having preferred mechanical properties formed by the process of Claim 25, wherein said uniform distribution of finely sized titanium carbide ceramic phase particles formed and dispersed in-situ uniformly in said aluminum metal matrix provide increased nuclei for grain refining in said aluminum metal matrix.

11  
35. An aluminum alloy product having preferred mechanical properties formed by the process of Claim 27, wherein said uniform distribution consists of a substantially cluster-free distribution of no more than two particles attached to one another at a magnification of 500X.

a3  
36. An aluminum alloy product having preferred mechanical properties formed by the process of Claim 35, wherein said finely sized ceramic phase particles comprise titanium carbide particles having an average particle diameter of less than about 1 micron formed and dispersed in situ in said aluminum metal matrix.

13  
37. An aluminum alloy product having preferred mechanical properties formed by the process of Claim 36, wherein said finely sized ceramic phase particles comprise titanium carbide particles having an average particle diameter of less than about 0.3 micron formed and dispersed in situ in said aluminum metal matrix.

38. An aluminum alloy product having preferred mechanical properties formed by the process of Claim <sup>2</sup>37, wherein said aluminum alloy product having preferred mechanical properties comprises a high strength, light weight aluminum alloy having a high strength to weight ratio.

39. An aluminum alloy product having preferred mechanical properties formed by the process of Claim <sup>2</sup>37, wherein said aluminum alloy product having preferred mechanical properties comprises an aluminum airframe.

a3 40. An aluminum alloy product having preferred mechanical properties formed by the process of Claim <sup>2</sup>37, wherein said preferred properties comprise a property selected from the group consisting of increased recrystallization temperature, decreased grain growth in hot working, and elevated temperature strength.

41. An aluminum alloy product having preferred mechanical properties formed by the process of Claim <sup>1</sup>25, wherein said uniform distribution of finely sized titanium carbide ceramic phase particles formed and dispersed in-situ uniformly in said aluminum metal matrix provide increased nuclei for grain refining in said aluminum metal matrix.

---